# SAFETY DATA SHEET

Weldphos HPF

## SECTION 1: IDENTIFICATION

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| Product identifier used on a label: | **Weldphos HPF** |
| Product code: | 5129 |
| Recommended use of the chemical and restrictions on use: | Iron phosphate. |
| Chemical family: | Mixture. |
| Name, address and phone # of supplier: | Aqua Bond Inc.<br>440 Passmore ave.<br>Scarborough, ON, M1V 5J8<br>(416) 754-7211 |
| **24 Hr. Emergency phone #** | **CANUTEC (613) 996-6666** |

## SECTION 2: HAZARDS IDENTIFICATION

Classification of the chemical: This material is classified as hazardous under U.S. OSHA regulations (29CFR 1910.1200) (Hazcom 2012) and Canadian WHMIS regulations (Hazardous Products Regulations) (WHMIS 2015).

Hazard classification:
SKIN CORROSION-CATEGORY 1
SERIOUS EYE DAMAGE- CATEGORY 1
STOT-SE- CATEGORY 2 (respiratory system, pancreas)
STOT-RE- CATEGORY 2 (bone, tooth, pituitary, thyroid, kidney, nervous system, liver, testis, bronchus)
GERM CELL MUTAGENICITY- CATEGORY 2

Label elements:



Signal word: DANGER

Hazard statements:
H314 Causes severe skin burns and eye damage.
H371 May cause damage to organs (respiratory system).
H373 May cause damage to organs (bone, tooth) through prolonged or repeated exposure by inhalation or absorption.
H341 Suspected of causing genetic defects.

Precautionary statements:
P260 Do not breathe dusts or mists.
P264 Wash skin thoroughly after handling.
P280 Wear protective gloves/protective clothing/eye protection/ face protection.
P270 Do not eat, drink or smoke when using this product.
P201 Obtain special instructions before use.
P202 Do not handle untill all safety precautions have been read and understood.
P301+P330+P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

P363 Wash contaminated clothing before reuse.
P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P310 Immediately call a POISON CENTER/doctor.
P321 Specific treatment can be read in Section 4.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308+P311 IF exposed or concerned: Call a POISON CENTER/doctor/physician.
P405 Store locked up.
P501 Dispose of contents in accordance with local/regional/national/ international regulations.

Other hazards: THIS PRODUCT CONTAINS A FLUORIDE COMPOUND. SYMPTOMS MAY BE DELAYED. AVOID EXPOSURE. SEEK MEDICAL ATTENTION IMMEDIATELY IF EXPOSURE IS SUSPECTED.

**SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS**

Pure substance/ mixture: Mixture

| **Ingredient name** | **CAS Number** | **Concentration (%)** |
|---|---|---|
| Phosphoric acid | 7664-38-2 | 4-7 |
| Sodium hydroxide | 1310-73-2 | 1-5 |
| Sodium acid pyrophosphate | 7758-16-9 | 1-5 |
| Benzenesulphonic acid dimethyl sodium salt | 1300-72-7 | 5-10 |
| Polyoxyethylene ether | 68551-12-2 | 5-10 |
| Water | 7758-16-9 | 60-70 |
| Fluoride ion | 7664-39-3 | 1-3 |

Concentrations are shown as ranges due to batch variation.

**SECTION 4: FIRST-AID MEASURES**

Description of first aid measures:

Ingestion: Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing. Follow company first aid procedures for fluoride exposure which may include having victim drink a 10% calcium gluconate solution with 8 to 10 oz. of water for dilution of material in stomach.

Inhalation: Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that mists are still present, the rescuer should wear an appropriate mask or self-contained

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| | breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours. In the event of any complaints or symptoms, avoid further exposure. |
| Skin contact | Get medical attention immediately. Call a poison center or physician. Rinse immediately contaminated clothing and skin with plenty of water. Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 15 minutes. Chemical burns must be treated promptly by a physician. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse. |
| Eye contact | Get medical attention immediately. Call a poison center or physician. Check for and remove any contact lenses. Immediately flush eyes with running water for at least 30 minutes, keeping eyelids open. Chemical burns must be treated promptly by a physician. Washing eyes within several seconds of exposure is essential to minimize damage. |

Most important symptoms and effects, both acute and delayed:
Causes serious eye damage. Adverse symptoms include pain, watering, redness. Causes severe burns. May cause allergic skin reaction. Symptoms include pain, irritation, redness, blistering. May cause asthma symptoms, breathing difficulties, wheezing if exposure is repeated for prolonged time. Harmful if swallowed. Corrosive to digestive tract and causes burns to tissue.
Indication of any immediate medical attention and special treatment needed:
Fluoride Compounds: SYMPTOMS MAY BE DELAYED: Clinical signs and symptoms may not appear for up to 24 hours. Concentrations as low as 2% may cause symptoms with prolonged skin contact. When exposure is suspected, immediate medical attention is critical to minimize damage. May be fatal if absorbed through the skin, inhaled or ingested in large quantities. Immediately contact emergency response personnel. In addition to the basic first aid procedures outlined below, it is highly recommended that emergency procedures be established by your company's physician, to be used in case of fluorine poisoning. This procedure may include the administration by qualified personnel of antidotes such as Aqueous Hyamine, Zephiran Chloride, or Calcium Gluconate Solutions for treating affected skin, as well as use of Pontocaine Hydrochloride Solution for eye application.

**SECTION 5: FIRE-FIGHTING MEASURES**

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| Extinguishing media: | |
| Suitable | Water spray or use an extinguishing agent suitable for surrounding fires. |
| Unsuitable | None known. |
| Special hazards arising from the substance: | None known. |
| Hazardous thermal decomposition | Combustion products include hydrogen fluoride. |

products:

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| Special protective actions for fire-fighters: | Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool. |
| Special protective equipment for fire-fighters: | Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. |

**SECTION 6: ACCIDENTAL RELEASE MEASURES**

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| Personal precautions, protective equipment and emergency procedures: | No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment. |
| Environmental precautions: | Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). |
| Methods and materials for containment and cleaning up: | Small spill: Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.<br>Large spill: Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. |
| Special spill response procedures: | In case of transportation accident, contact CHEMTREC at 1-800-424-9300. |

**SECTION 7: HANDLING AND STORAGE**

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| Precautions for safe handling: | Put on appropriate personal protective equipment. Avoid exposure -obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers |

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| | retain product residue and can be hazardous. Do not reuse container. |
| Conditions for safe storage: | Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials, food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be resealed and kept upright. Do not store in unlabeled containers. |
| Incompatible materials: | Alkaline materials and reducing agents. |

**SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION**

Control parameters:

Exposure limits

| **Ingredient** | **Exposure limits** |
|---|---|
| Phosphoric acid | **OSHA**<br>**PEL:**1 mg/m3<br>**STEL:** 3mg/m3<br>**ACGIH**<br>**TLV:**1mg/m3<br>**STEL:** 3mg/m3 |
| Sodium hydroxide | **OSHA PEL**<br>2 mg/m3<br>**ACGIH**<br>Ceiling: 2 mg/m3<br>**NIOSH**<br>Ceiling: 2 mg/m3 |
| Benzenesulphonic acid dimethyl sodium salt | Not established. |
| Polyethylene ether | Not established. |
| Sodium acid pyrophosphate | Not established. |
| Fluoride ion | **NIOSH REL**<br>TWA (10-hour): 3 ppm (2.5 mg/$m^3$)<br>Ceiling (15-minute): 6 ppm (5 mg/$m^3$)<br>**OSHA PEL**<br>TWA (8-hour): 3 ppm<br>**ACGIH TLV**<br>3 ppm<br>**NIOSH IDLH**<br>30 ppm |

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| Engineering controls: | Use with adequate ventilation to keep worker exposure to airborne contaminants below any recommended or statutory limits. |
| Individual protection measures: | Eyes/face: Chemical splash goggles and face shield.<br>Skin: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Personal protective equipment for the body should be selected based on the task being performed and the |

risks involved and should be approved by a specialist before handling this product.
Respiratory: Wear appropriate respirator when ventilation is inadequate. Be sure to use a NIOSH approved respirator or equivalent.

**SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES**

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| Appearance: | Colourless to pale yellow liquid. |
| Odour: | Sharp acidic odour. |
| Odour threshold: | Not available. |
| pH: | 3.4 10% solution. |
| Melting point: | Not available. |
| Freezing point: | Not available. |
| Initial boiling point and boiling range: | ~100°C |
| Flash point: | Not applicable. |
| Evaporation rate: | Not available. |
| Flammability: | Not flammable. |
| Upper and lower flammability limits: | Not applicable. |
| Vapour pressure: | Not available. |
| Vapour density: | Not available. |
| Relative density: | 1.08 |
| Solubility: | Soluble in water, hot or cold. |
| Partition coefficient n-octanol/water: | Not available. |
| Auto-ignition temperature: | Not available. |
| Decomposition temperature: | Not available. |
| Viscosity: | Not available. |

**SECTION 10: STABILITY AND REACTIVITY**

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| Reactivity: | No specific test data related to reactivity available for this product or its ingredients. |
| Chemical stability: | Stable. |
| Possibility of hazardous reactions: | Under normal conditions of storage and use, hazardous reactions will not occur. |
| Conditions to avoid: | Incompatible materials. |
| Incompatible materials: | Alkaline materials and reducing agents. |
| Hazardous decomposition products: | Will not decompose under normal conditions. |

**SECTION 11: TOXICOLOGICAL INFORMATION**

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| Information on the likely routes of exposure: | SKIN AND EYES: yes<br>INHALATION: yes<br>INGESTION: yes |

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| Potential health effects (acute): | EYE: Causes serious eye damage. Adverse symptoms may include pain, watering, redness.<br>INHALATION: May cause allergy or asthma symptoms or breathing difficulties if inhaled. Fluoride compounds are extremely destructive to tissue of the mucous membranes and upper respiratory tract. Symptoms include: burning sensation, coughing, wheezing and breathing difficulties, shortness of breath, headache, nausea or vomiting, pulmonary edema. Severe over-exposure can result in death.<br>SKIN: Causes severe burns. May cause allergic reaction. Fluoride compounds are highly corrosive and readily penetrates the skin causing destruction of deep tissue layers, including bone. Pain may be delayed for up to 24 hours following exposure to concentrations of 1-50% and is often not reported until tissue damage is extreme. Concentrations greater than 50% cause immediate burning, redness and tissue damage. Without immediate medical attention, tissue destruction may continue for days and result in limb loss or death. The extent of burns depends on the concentration, temperature and duration of contact with the acid.<br>INGESTION: Harmful if swallowed. Corrosive to the digestive tract. Causes burns. Can cause necrotic lesions, hemmhoragic gastritis,pancreatitis. |
| Delayed and immediate effects, chronic effects from short and long term exposure: | Clinical signs and symptoms may not appear for up to 24 hours. Concentrations as low as 2% may cause symptoms with prolonged skin contact. When exposure is suspected, immediate medical attention is critical to minimize damage. Systemic fluoride toxicity can cause hypocalcemia, hypomagnesemia, hyperkalemia, pulmonary edema, metabolic acidosis, ventricular arrythmias and possible death. |
| Potential chronic health effects: | If sensitization occurs, a severe allergic reaction may occur even at very low levels. |
| Carcinogenicity: | None of the components are listed under OSHA as suspected carcinogens. |
| Mutagenicity: | Some data shows that hydrofluoric acid has negative effect on somatic cells. |
| Teratogenicity: | No known significant effects or critical hazards. |
| Developmental effects: | No known significant effects or critical hazards. |
| Fertility effects: | No known significant effects or critical hazards. |
| Sensitization: | There are no data available on the mixture itself. |

Toxicological effects:

Acute toxicity:

| Product | Result | Species | Dose | Exposure |
|---|---|---|---|---|
| Phosphoric acid | LD50 oral | Rat | 1530mg/kg | - |
| | LD50 dermal | Rabbit | 2740mg/kg | - |
| Sodium acid pyrophosphate | LD50 oral | Mice | 2650 mg/kg | - |

Acute toxicity estimate:

| Route | ATE value |
|---|---|
| Oral | 15,397 mg/kg |

Dermal 15,277 mg/kg

Irritation/corrosion:

| Product | Category | Route | Target organs |
|---|---|---|---|
| Phosphoric acid | Category 1 | Rabbit | Skin/Eye |
| Sodium hydroxide | Category 1 | Rabbit | Skin/Eye |
| Hydrofluoric acid | Category 1 | Rabbit | Skin/Eye |

Specific target organ toxicity single exposure:

| Name | Category | Route | Target organs |
|---|---|---|---|
| Phosphoric acid | Category 3 | Inhalation | Respiratory tract irritation. |
| Sodium hydroxide | Category 1 | Inhalation | Respiratory tract irritation. |
| Hydrofluoric acid | Category 1 | Inhalation | Respiratory tract irritation. |

Specific target organ toxicity repeated exposure:

| Name | Category | Route | Target organs |
|---|---|---|---|
| Hydrofluoric acid | Category 1 | Inhalation | Bone, tooth, pituitary, thyroid, kidney, CNS, liver, testis, bronchus. |

Aspiration hazard: Not available.

## SECTION 12 ECOLOGICAL INFORMATION

**Toxicity**

| Name | Result | Species | Exposure |
|---|---|---|---|
| Phosphoric acid | LC50 138mg/L | Fish Gambusia affinis | 96 hours |
| Sodium hydroxide | LC50 125mg/L | Gambusia affinis | 96 hours |

**Persistence and degradability:** Not available.
**Bioaccumulative potential:** Not available.
**Mobility in soil:** Not available.

## SECTION 13: DISPOSAL CONSIDERATIONS

Disposal methods: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and nonrecyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

**SECTION 14: TRANSPORT INFORMATION**

| | TDG |
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| UN Number: | UN3264 |
| UN proper shipping name: | Corrosive liquid, acidic, inorganic, N.O.S. (ACIDIC MIXTURE) |
| Transport hazard class: | 8 |
| Packing group: | II |
| Environmental hazard: | No. |
| Special precautions for user: | **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage. |

**SECTION 15: REGULATORY INFORMATION**

Canada inventory (DSL): All components are listed.

**SECTION 16: OTHER INFORMATION**

Revision date: April 18, 2017

ATE = Acute Toxicity Estimate

BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)

UN = United Nations

**Disclaimer**

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